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**FPU® SYSTEMS OPERATION MANUAL  
(INCLUDING REPAIR PARTS & SPECIAL TOOL LIST)  
BOH Modular Workshop Container (MWC)  
BOH FPU Field Pack-up Units**

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## WARNING SUMMARY

This warning summary contains general safety warnings and hazardous materials warnings that must be understood and applied during operation and maintenance of this equipment. Failure to observe these precautions could result in serious injury or death to persons using equipment.



### WARNING

Forklift operator should always use MWC forklift pockets when moving the MWC to prevent tipping. Ground guides must insure no personnel go underneath the MWC during movement operations. Failure to comply could cause injury, death or damage to the equipment.



### WARNING

Use extreme caution when loading or unloading the MWC from and on to transport vehicles. Forklift operator should maintain visual contact with ground guides at all times. Ground guides should never come between the MWC and transport vehicle during loading process. If visual contact with ground guide is lost, immediately suspend all operations, turn off forklift and set emergency brake. Failure to comply could cause injury, death or damage to the equipment.



### WARNING

Always follow standard forklift procedures. A tilt hazard exists when forklift operators try to lift an MWC without inserting forklift tines into MWC forklift pockets completely. Operators should always keep loads low and close to the forklift carriage. Operators should never travel when the load is in the fork's extended position. Ensure there are no personnel inside the MWC during any forklift or lifting operation. Failure to comply could cause injury, death or damage to the equipment.



### WARNING

Ensure drawers, and components are secured properly in the MWC prior to any forklift or lifting operation. Failure to comply could cause damage to the equipment and possible injury to limbs of personnel from shifted equipment when entering after the movement of the MWC. Ensure hands, feet and limbs are clear of the container and components during any forklift or lifting operation.



### WARNING



The MWC accessories, HVAC and the MWC stairway can be heavy and awkward to handle by a single person. Seek assistance when moving or lifting these or larger components.

## WARNING SUMMARY

This warning summary contains general safety warnings and hazardous materials warnings that must be understood and applied during operation and maintenance of this equipment. Failure to observe these precautions could result in serious injury or death to persons using equipment.

### WARNING



The MWC and their contents are heavy and could cause injury if they fall onto or strike personnel. A tilt hazard exists when the MWC is being loaded to or from a transport vehicle when drawers and shop materials are not locked down. Always ensure that all material is secured prior to lifting or loading the MWC. Ensure hands, feet and limbs are clear of the container and components during any forklift or lifting operation.

### WARNING



Fall hazards exist when climbing onto or working on the top of the MWC. Always maintain three points of contact to the ladder when climbing or descending the container ladder. Never move, step, or walk backwards when working on top of the system. All movement should be in the forward direction. A fall can occur if personnel lose concentration and step backwards off of the edge. Stand erect only if necessary and only away from the edge. Working from a kneeling position helps reduce the threat of a fall. The roof of the MWC should be clear of snow, sand or any material that would cause loss of traction.

### WARNING



The items to be repaired can be heavy and awkward to handle by a single person. Seek assistance when carrying large components on the stairway.

### WARNING



The MWC may have stored and transported flammable or hazardous material, such as paint, cleaning solvents and other materials.



## WARNING SUMMARY

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### Container Overhead Power Line Warning



#### WARNING

Overhead power lines and obstructions can cause serious injury, death or damage to property. Forklift operators, truck drivers, and ground guides should always clear overhead when loading, unloading, moving the MWC or when accessing MWC roof.



#### WARNING

Protective gloves should be worn when handling metal parts in below freezing temperatures. Failure to wear gloves may result in skin freezing to the metal upon contact and cause tearing of the flesh when attempting to pull away from the metal.

#### WARNING



The MWC is NOT designed to be operated in contaminated NBC Environments. The MWC is designed to operate outside an established NBC safety perimeter. Do not operate the MWC in contaminated NBC environments. If possible cease operation of the MWC prior to an NBC event and do the following:

1. Close and secure all doors. External surfaces of the MWC are CARC painted and can be decontaminated; however, whenever possible avoid contamination of the internal areas of the MWC.
2. Decontaminate the exterior surfaces of the MWC in accordance with FM 3-5. Only Qualified NBC NCO's should check for residual contamination before opening the container.
3. Remain in Military Directed Protective Posture MOPP 4 posture when opening the doors and have the NBC NCO check for contamination on interior surfaces.
4. If thorough decontamination is required refer to NBC NCO and FM 3-5 for procedures.

## GENERAL WARNINGS



HEAVY PARTS - heavy object on human figure shows that heavy parts present a danger to life or limb.



HEAVY PARTS - heavy object pinning human figure against wall shows that heavy, moving parts present a danger to life or limb.



HEAVY PARTS - hand with heavy object on top shows that heavy parts can crush and harm.



HEAVY PARTS - foot with heavy object on top shows that heavy parts can crush and harm.



SLICK FLOOR - wavy line on floor with legs prone shows that slick floor presents a danger for slipping or falling.



HEAVY OBJECT - human figure stooping over heavy object shows physical injury potential from improper lifting technique.



ELECTRICAL - electrical wire to arm with electricity symbol running through human body shows that shock hazard is present.

## GENERAL WARNINGS



ELECTRICAL - electrical wire to hand with electricity symbol running through hand shows that shock hazard is present.



CRYOGENIC - hand in block of ice shows that the material is extremely cold and can injure human skin or tissue.



FIRE - flame shows that a material may ignite and cause burns.



VAPOR - human figure in a cloud shows that material vapors present a danger to life or health.



CHEMICAL - drops of liquid on hand shows that the material will cause burns or irritation to human skin or tissue.



EYE PROTECTION - person with goggles shows that the material will injure the eyes.



EXPLOSIVE GASSES PRECAUTIONS- Gasses from batteries and other material may be stored in the containers or MWCs. Special precautions should be taken.

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 BOH FPU Field Pack-up Units**

**REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS**

You can help improve this manual. Please let us know if you find any mistakes or if you know of a way to improve the procedures. You may send in your recommended changes by E-mail directly to: [dcresap@bohfpusystems.com](mailto:dcresap@bohfpusystems.com). A reply will be furnished directly to you.

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**NOTE**

The optional refrigerator and vault accessories are factory installed and must be requested when ordering the MWC, to provide the installed supporting brackets.

**The Latest Engineering Changes applied to MWC beginning with S/N AC 15002028-04226 and beyond.**

New door enhancements to MWC S/N AC15002028-04207, see chapter 2 page 0005 00-9 and 00-10.

New 120 VAC Red/White lights to MWC S/N AC15002028-04226, see chapter 5 pages 0019 00-6 and 00-7.

New Com. Cable Pass Through to MWC S/N AC15002028-04212, see chapter 5 pages 0019 00-8 and 00-9.

New HVAC unit after MWC S/N AC15002028-04297, see chapter 6

**NOTE**

Contact BOH for information on HVAC and Lighting Retrofit Kits for MWC units prior to S/N AC 1002028-4226

**REAR MATTER**

- BOH product Warranty
- Metric Conversion Chart

**APPENDICES**

- Appendix A.... Friedrich HVAC service/parts manual

**HOW TO USE THIS MANUAL**

This manual contains general information, operating instructions, Preventive Maintenance Checks and Services (PMCS), and maintenance/repair instructions for the FPU Standard and Specialized Modules available for the BOH Container system.

Front matter consists of front cover, warning summary, title block, table of contents, "how to use this manual" pages, and provides information on the FPU and its associated equipment. Chapter 1 provides equipment description and data as well as the theory of operation for both Container and Modules. Chapter 2 provides instructions for operating under usual and unusual conditions. Chapter 3 contains troubleshooting procedures authorized at the Operator and Unit level. Chapter 4 contains Preventive Maintenance Checks and Services (PMCS) and Operator Maintenance Instructions. Chapter 5 contains Unit Maintenance Instructions. Chapter 6 contains the Maintenance Allocation Chart (MAC); it also includes the Repair Parts & Special Tools List (RPSTL) that identifies parts or tools unique to the operation and maintenance of the MWC.

### **Manual Organization and Page Numbering**

This manual is divided into six major chapters that detail the topics mentioned above. Within each chapter are work packages covering a wide range of topics. Each work package is numbered sequentially at page 1, and has its own page numbering scheme that is independent of the page numbering used by other work packages. Each page of a work package has a page number of the form "XXXX YY-ZZ", where "XXXX YY" is the work package number (e.g. 0010 00 is work package 10) and "ZZ" represents the number of the page within that work package.

Blank pages will be labeled "This page was intentionally left blank".

### **Finding Information**

The Table of Contents permits the reader to quickly find information in the manual. The reader should start here first looking for a specific topic. The Table of Contents lists the topics contained within each chapter and the work package sequence number where it can be found.

### **Types of notations**

**Warnings** - Warnings are posted immediately prior to text covering any area that would present a situation that may result in injury or death. Compliance is mandatory.

**Cautions** - Cautions will be found on the same page and preceding the text covering any area that would present a situation that may result in damage to equipment.

**Notes** - Notes will precede text covering an area with the intent to alter normal procedures for unique situations or equipment, or point out areas of special concern.

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**FPU® SYSTEMS OPERATION MANUAL  
(INCLUDING REPAIR PARTS & SPECIAL TOOL LIST)  
BOH Modular Workshop Container (MWC)  
BOH FPU Field Pack-up Units**

**CHAPTER 1**

**INTRODUCTORY INFORMATION  
WITH  
THEORY OF OPERATION**

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**INTRODUCTORY INFORMATION WITH THEORY OF OPERATION**
**FPU® SYSTEMS OPERATION MANUAL  
 (INCLUDING REPAIR PARTS & SPECIAL TOOL LIST)  
 BOH Modular Workshop Container (MWC)  
 BOH FPU Field Pack-up Units**
**GENERAL INFORMATION**


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**SCOPE**
**Equipment Covered**

This technical manual contains instructions for the operation, preventive maintenance, and recommended Unit/Direct Support corrective maintenance for the Modular Workshop Container (MWC) and the associated equipment.

**Type of Manual**

This is an Operator, Unit and Direct Support, Operation and Maintenance Manual.



**Equipment Name, Part Number and NSN**

<b>Containerized Mission System</b>	<b>PART NUMBER</b>	<b>NSN</b>
Modular Workshop Container (MWC) Green	15002028-001	8145-01-524-4030
Modular Workshop Container (MWC) TAN	15002028-002	8145-01-524-4030

**END OF WORK PACKAGE**

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## INTRODUCTORY INFORMATION WITH THEORY OF OPERATION

### FPU® SYSTEMS OPERATION MANUAL (INCLUDING REPAIR PARTS & SPECIAL TOOL LIST) BOH Modular Workshop Container (MWC) BOH FPU Field Pack-up Units

#### THEORY OF OPERATION

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## MWC FEATURES

### MWC TRANSPORT

- The BOH Modular Workshop Container (MWC) is a highly transportable complete workshop that measures 87" W x 85" H x 144" L, enabling it to fit the bed of the M1078 truck and allowing the towing of other equipment.
- The MWC is a fully self-contained modular system that can be configured for use as a Workshop, Bench Stock Storage Room, Receiving & Issue Center, Maintenance Facility, Office and Command & Control Center in theater or garrison.
- The MWC is provided eight rings, two at each corner, for lifting the MWC with a crane or tying down.
- The MWC has four fork pockets, two on each side, for forklift transport and movement.

### MWC ENTRANCE DOOR

- For new door detail see Chapter 5 pages 0017 00-5.
- The MWC is provided a single entrance door with a retractable handrail and a detachable stairway.
- The stairway permits access to the workshop without off-loading the MWC. The stairway is secured over the top of the roof access ladder with a strap.

### MWC HVAC AND ELECTRICAL SERVICE

- New HVAC 20000 BTU (see Chapter 6)
- The HVAC heating and air-conditioning unit HVAC, to maintain work area temperature, located top center of the rear wall and is provided with a vinyl weather cover.
- The MWC is provided with two external compartments for storage of power connection cables on the left side for 12 VDC and the right side for 240 VAC to support both types of electrical systems. The MWC is provided four red/white ceiling-mounted 120 VAC fluorescent light fixtures, that are controlled by the red/white selector switch at the door. There are banks of three-prong electrical outlets for 120 VAC service along the left and right wall above the work bench and desk. To the right of the door there are three switches located, one red/white light selector, one for the door activated switch and one interior light on/off switch.
- The door interrupter switch is located at the top corner of the door, and activates interior lighting when the door is closed.
- There are workbench fluorescent lights provided.
- The MWC circuit breaker panel is located on the interior back wall just below the HVAC unit.

### MWC INTERIOR COMPONENTS

- New Lighting system See chapter 5 pages 0019 00-6 and 00-7.
- The MWC offers a variety of modular storage aids and operational components that bolt to the floor, Parts Storage Cabinets with full extension drawers, drawer dividers and securing devices, Extractable Shelf Storage Cabinet Modules and Desk with file drawers.
- The MWC is provided a ventilation fan, to remove off gasses from maintenance operation, located to the left of the door.

### END OF WORK PACKAGE

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Chapter 1 Rev. 1.02

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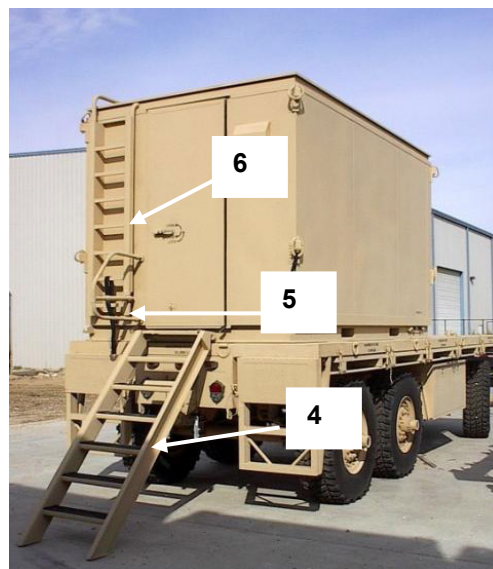
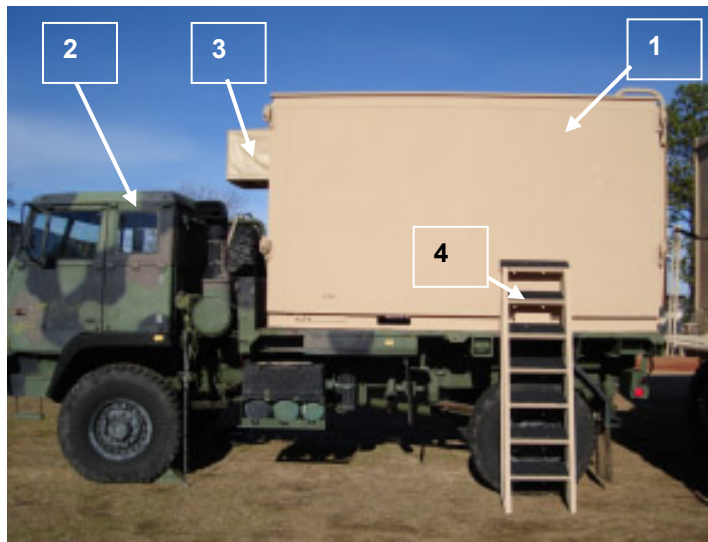
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**INTRODUCTORY INFORMATION WITH THEORY OF OPERATION****FPU® SYSTEMS OPERATION MANUAL  
(INCLUDING REPAIR PARTS & SPECIAL TOOL LIST)  
BOH Modular Workshop Container (MWC)  
BOH FPU Field Pack-up Units****EQUIPMENT CHARACTERISTICS, COMPONENTS AND ACCESSORIES**

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**EQUIPMENT CHARACTERISTICS**

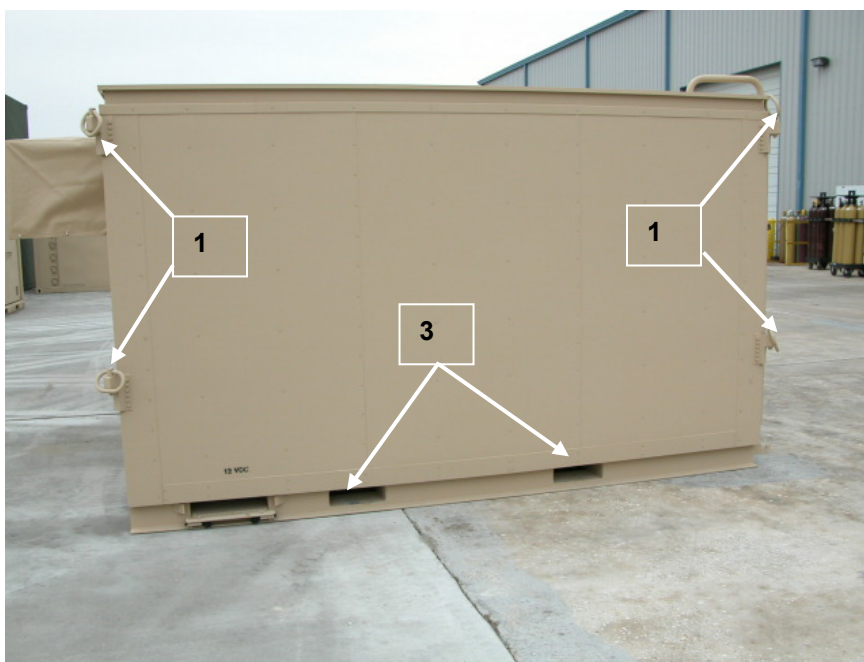
The Modular Workshop Container (MWC) (1) is a highly transportable complete workshop that measures 87" W x 85" H x 144" L enabling it to fit the bed of the M1078 truck (2) that permits the towing of other equipment. The MWC provides heating and cooling with a HVAC unit (3), a detachable stairway (4) and retractable handrail (5), a fixed ladder with hand rail (6), for safe access to the MWC roof.



## EXTERIOR COMPONENTS

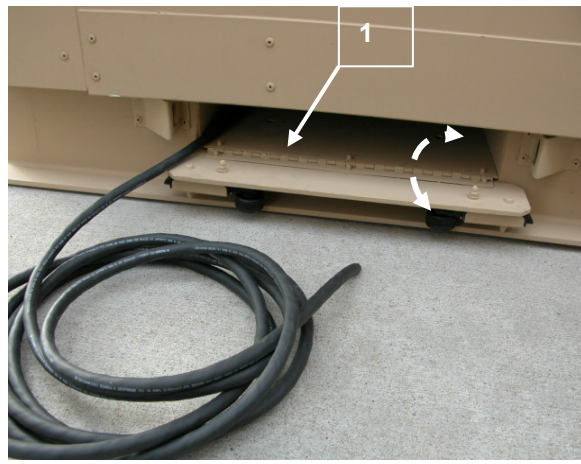
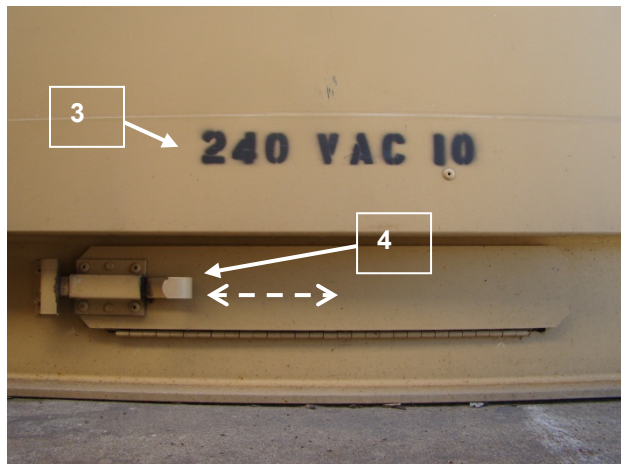
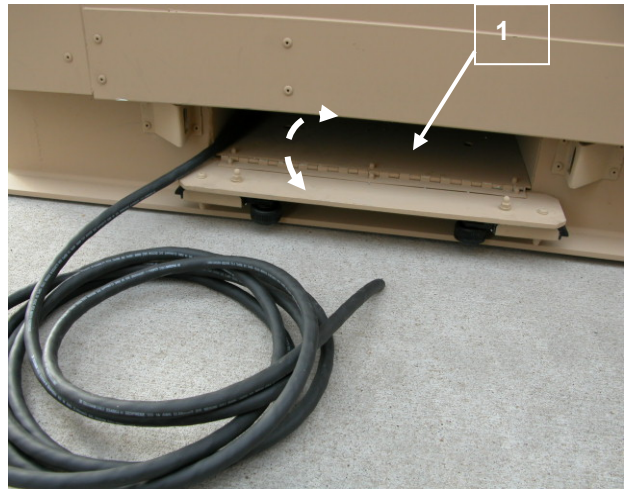
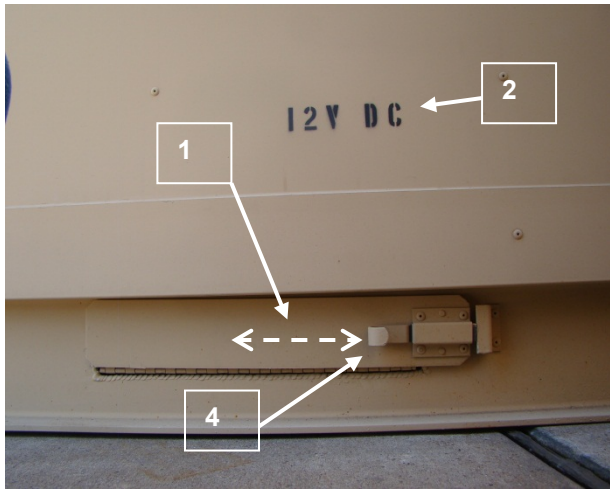
### Lifting and Tie-down devices

The MWC is provided with eight rings (1), two at each corner, for lifting the MWC with a crane or tying down the MWC on the M1078 truck. There are four fork pockets (3), two on each side, for forklift transport and movement. There is a strap and shackle assembly (2) to secure the door in the open position.



### External Electrical Connection

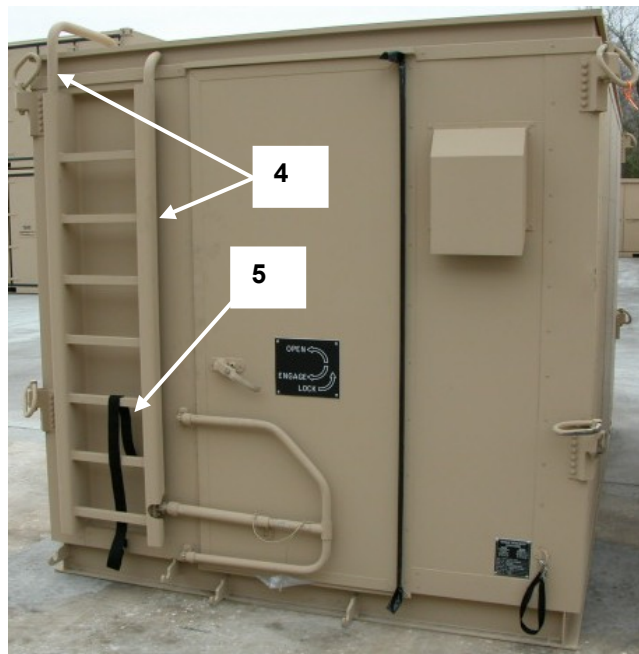
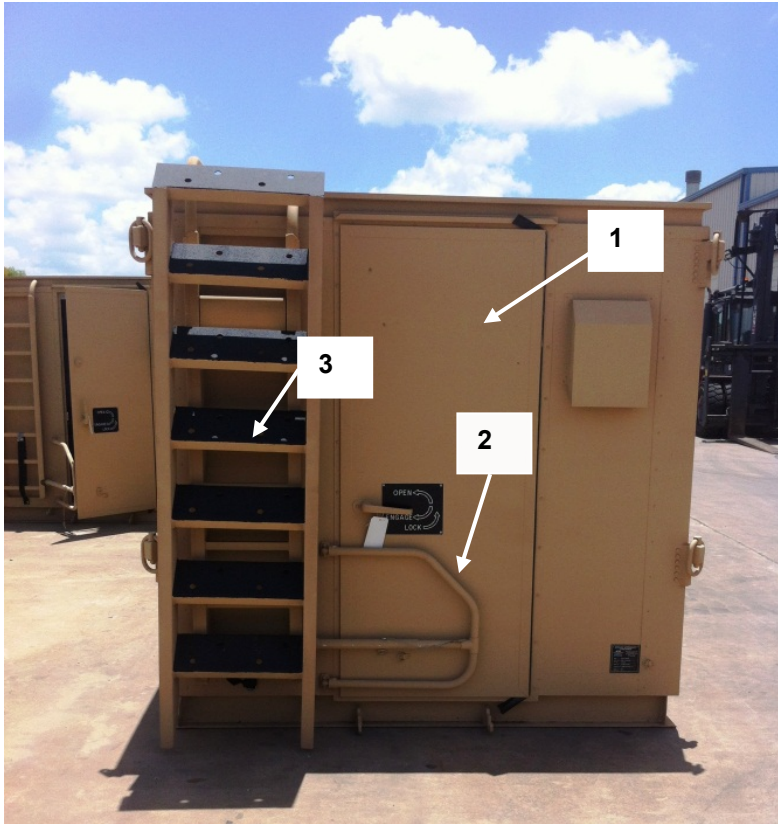
The MWC is provided with two compartments (1) for storage of power connection cables on the left side for 12 VDC (2) and the right side for 240 VAC (3) to support both electrical systems. Both compartments are secured with a spring loaded slam latch (4).





### MWC Entrance

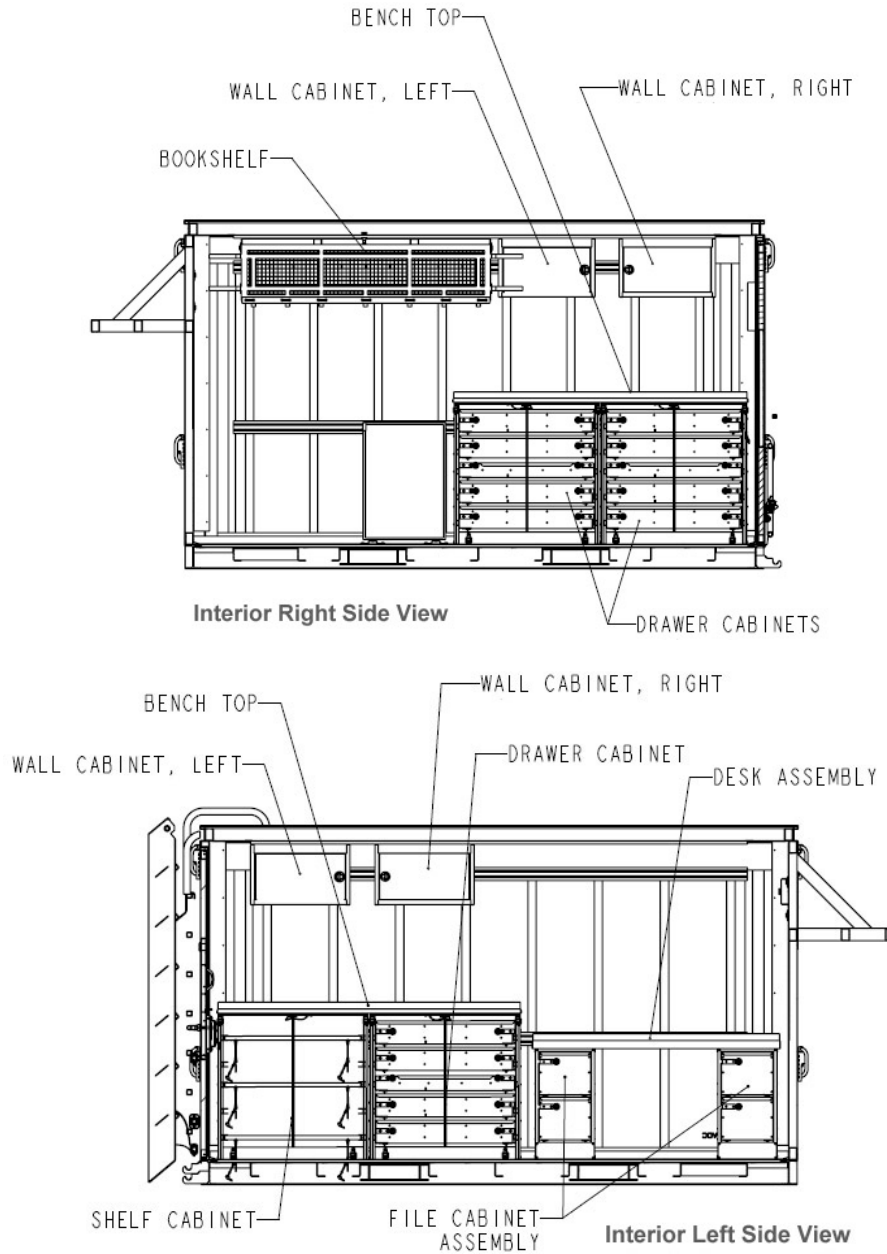
The MWC is provided a single entrance door (1), retractable handrail (2), and a detachable stairway (3). The stairway (3) is positioned over the roof access ladder (4) and secured with a strap (5).



## INTERIOR COMPONENTS

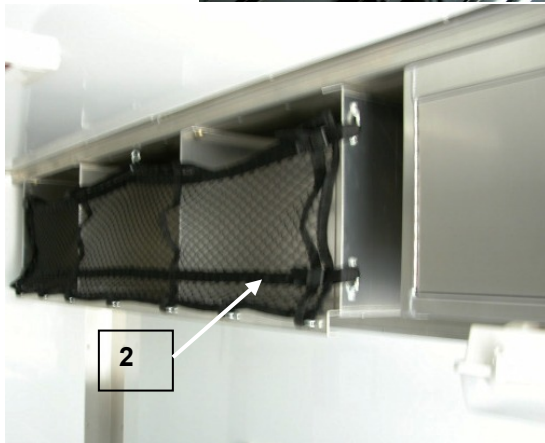
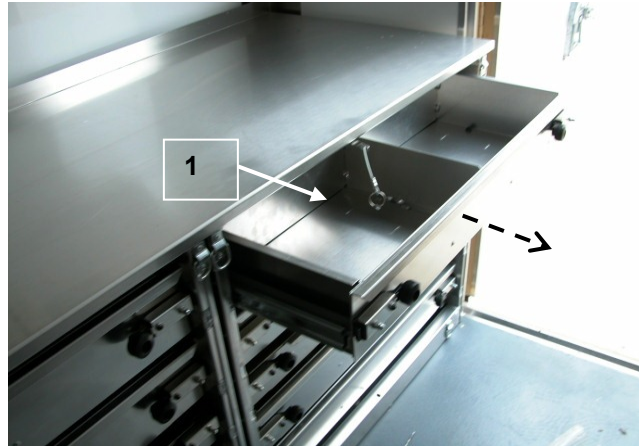
### Interior Arrangement

The BOH Modular Workshop Container (MWC) is a fully self-contained modular system that can be configured for use as a Workshop, Bench Stock Storage Room, Receiving & Issue Center, Maintenance Facility, Office and Command & Control Center for an in theater or garrison.



### Cabinetry

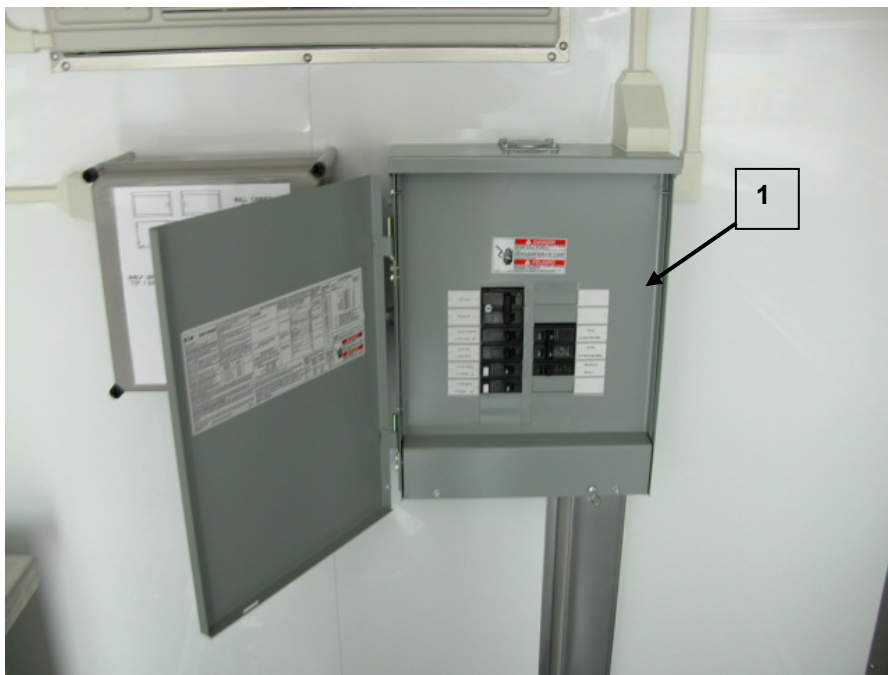
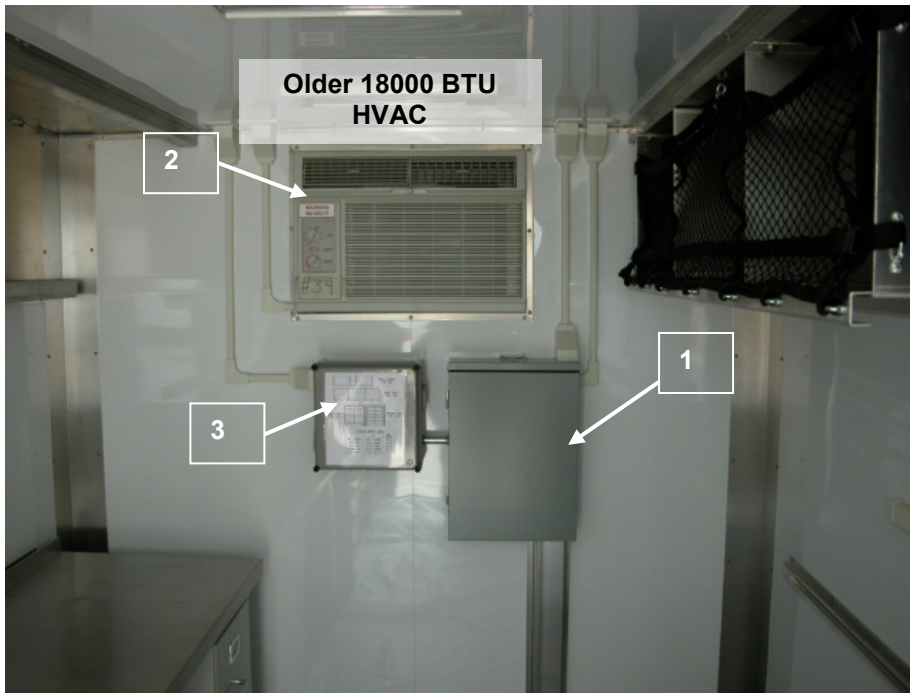
The MWC offers a variety of modular storage aids and operational components that bolt to the floor, parts storage cabinets with full extension drawers (1), drawer dividers and securing devices, shelf storage cabinet modules (2), new style desk with file drawers (3).





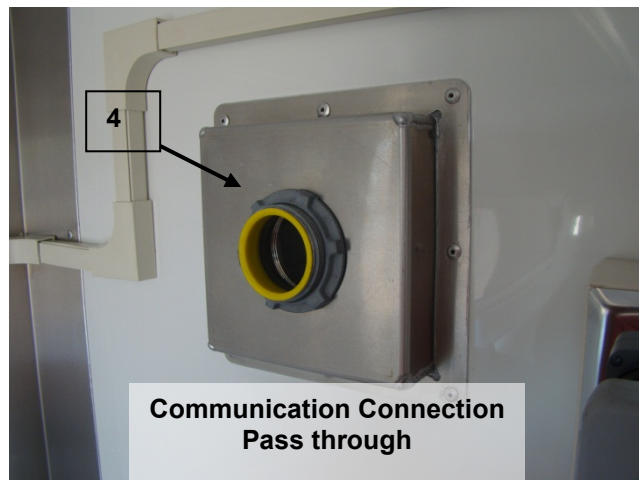
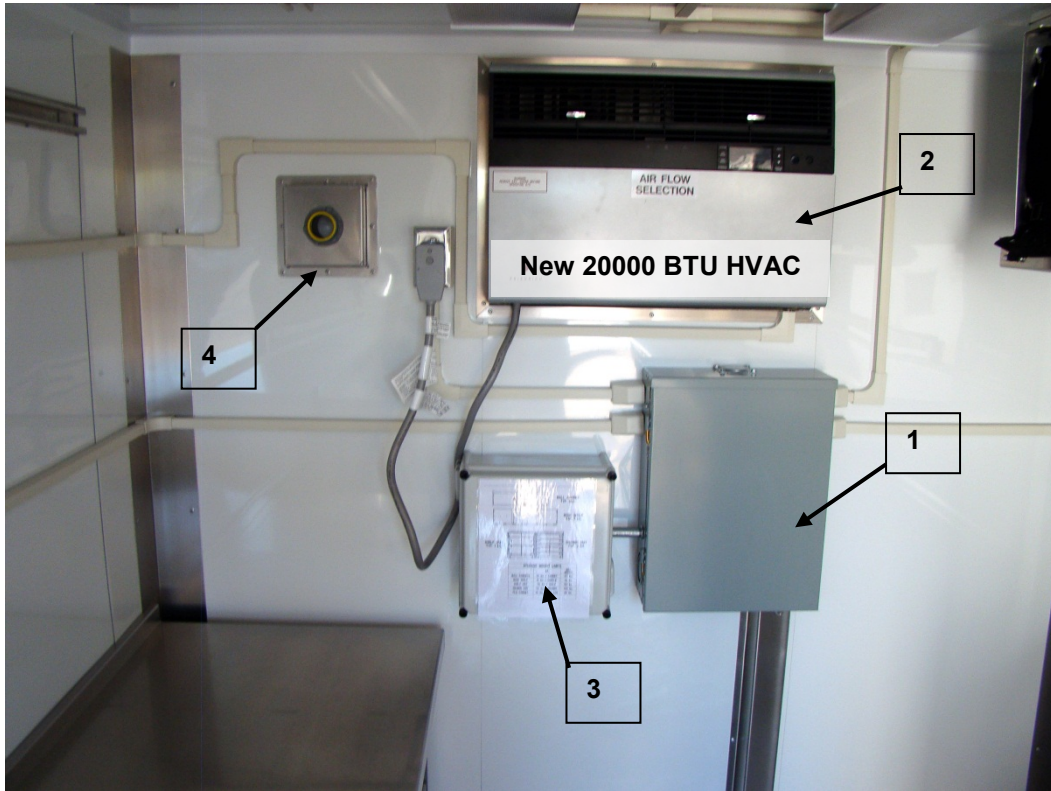
**INTERIOR ELECTRICAL COMPONENTS****Older Rear Wall Arrangement**

The MWC circuit breaker box (1) is located on the back wall just below the HVAC unit (2) and transformer (3).



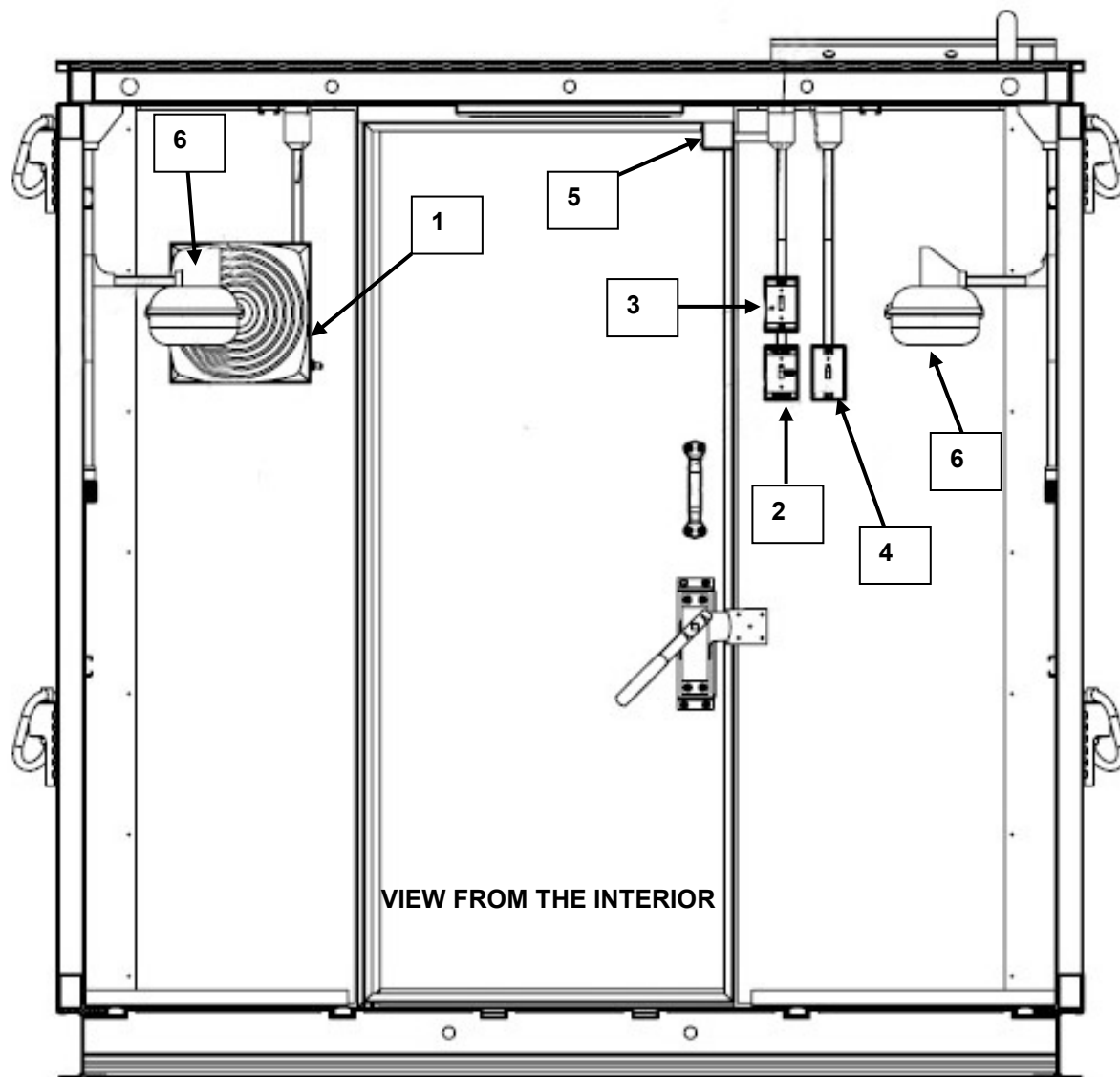
### New Rear Wall Arrangement

The MWC circuit breaker panel (1) is located on the back wall just below the new 20000 BTU HVAC unit (2), transformer (3) and pass through communication connection (4).



### Interior Electrical Components Front Wall

The MWC is provided a ventilation fan (1), to remove off gasses from maintenance operation, facing the door on the interior, located to the left of the door. To the right of the door there are three switches, one red/white light selector (2), one door switch activation (3) and one interior workbench light on/off switch (4). The door switch (5) is located at the top interior of the door and activates interior lighting when the door is closed. There are two workbenches and florescent lights provided (6).

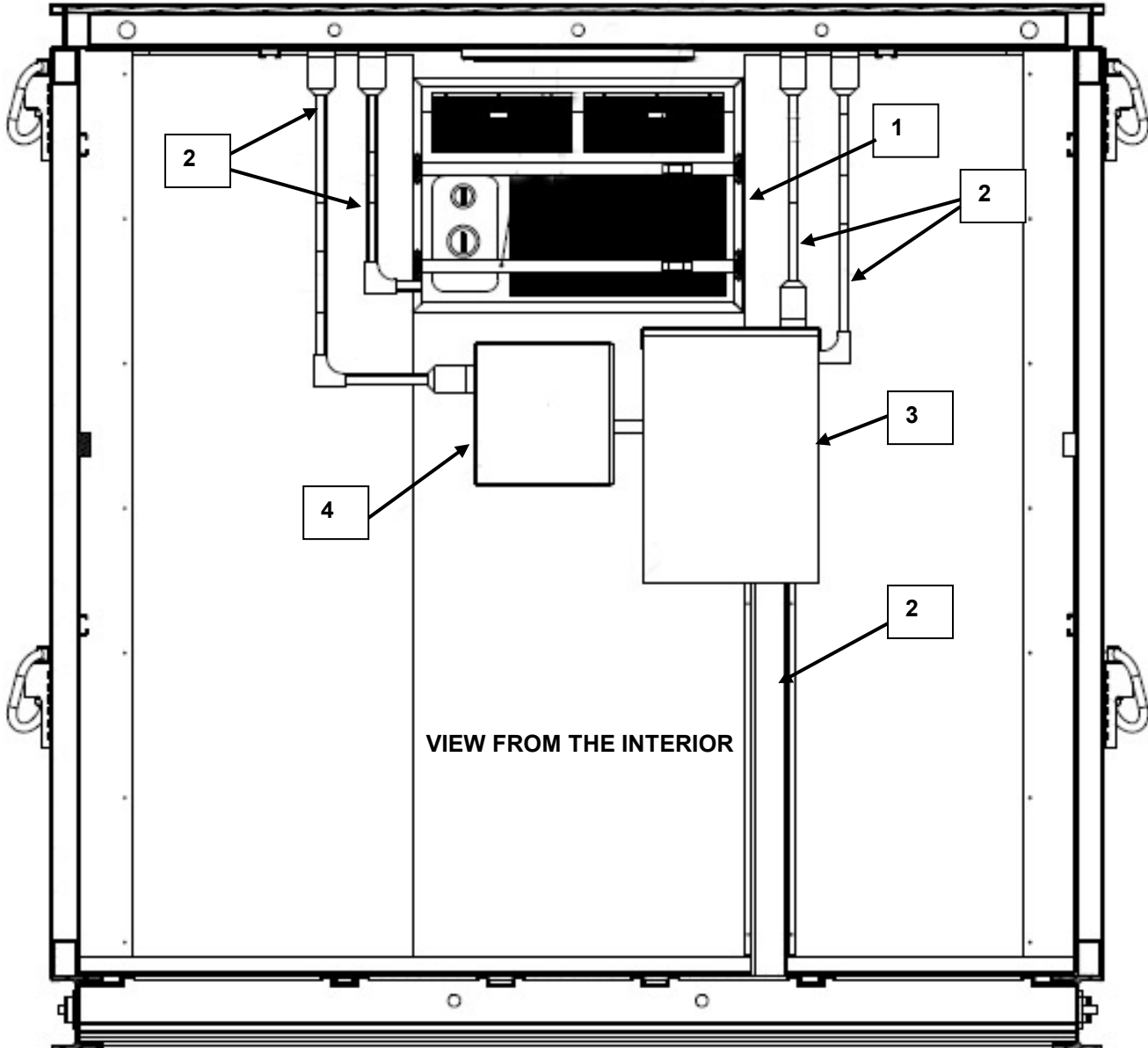


#### NOTE

Door replacement MWC applied to S/N AC15002028-04207 and beyond.  
Review Chapter 2 page WP 0005 00-9.

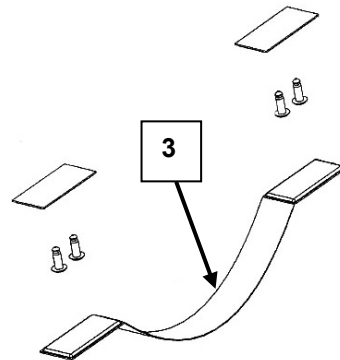
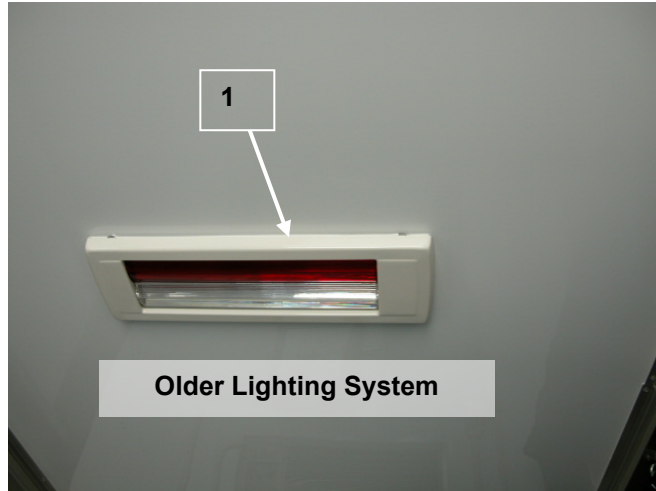
### Interior Electrical Components Rear Wall

The MWC is provided a heating and air-conditioning unit HVAC (1) to maintain work area temperature. Facing the rear wall on the interior, the HVAC unit is located top center of the wall. To the right and left there are electrical conduit raceways (2), just below the HVAC to the right is the circuit breaker panel (3) and to the left is the AC/DC power supply transformer(4).



## Interior Electrical/Lighting Components

The MWC is provided six older ceiling mounted red and white 12 VDC fluorescent lights (1) that are controlled by the red/white selector switch at the door. There are banks of electrical outlets (2) for 120 VAC service along the left and right wall above the work bench and desk. There are Velcro strap kits available to retain the light covers (3).



### NOTE

There are new type Red/White fluorescent overhead lights applied to MWC S/N AC15002028-04226 and beyond see page 0003 00-12.



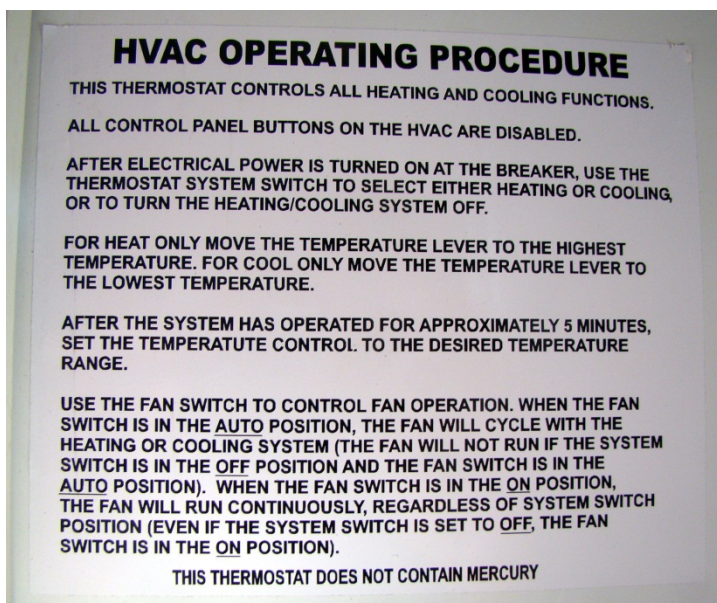
## Interior Electrical/Lighting Components

### New Overhead Lighting Fixtures and 20000 BTU HVAC unit

Light switches and HVAC thermostat and instructions are located on the left just inside the door

Red/White Overhead Lights applied to MWC S/N AC15002028-04226 and beyond.

See Chapter 5 pages WP 0019 00-6 and 00-7.



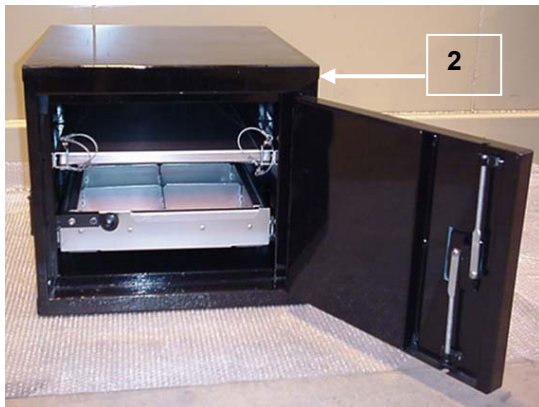
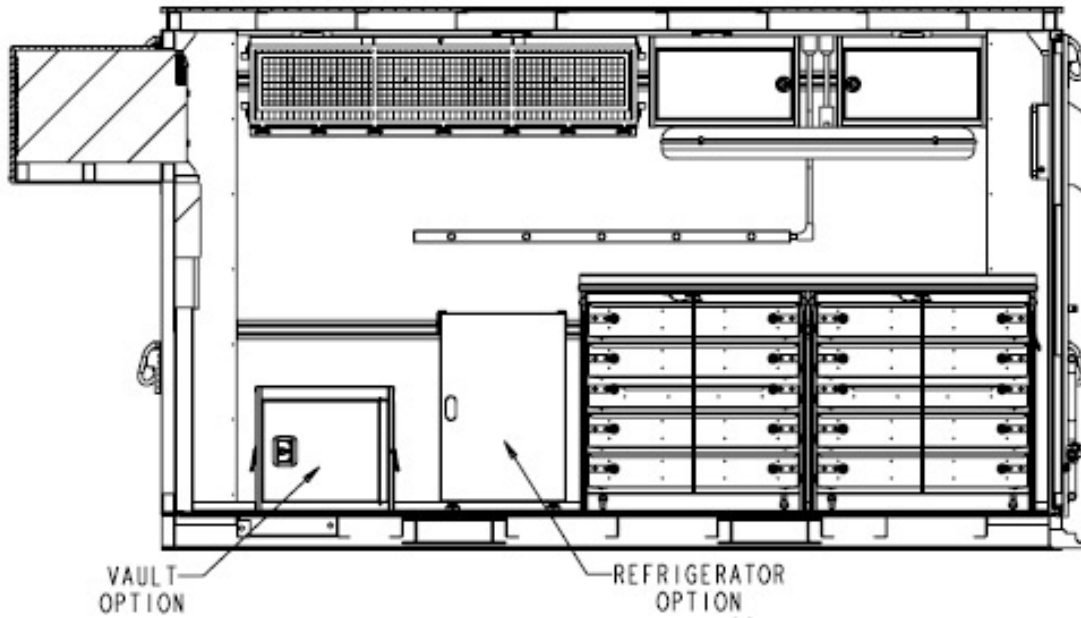
**Optional Accessories**

There are two optional components, which include a refrigerator (1) and a vault (2) to secure documents available for the MWC.

**NOTE**

The optional refrigerator (1) and vault (2) are factory installed and must be requested when ordering the MWC, to provide the installed supporting brackets.

**SIDE CUTAWAY VIEW**



**REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIR)**

If your MWC needs improvements in design and/or performance, let us know. Send us a description of the recommended change to [dcresap@bohfpusystems.com](mailto:dcresap@bohfpusystems.com).

**CORROSION PREVENTION AND CONTROL (CPC)**

Corrosion Prevention and Control (CPC) is a continuing concern. While corrosion is typically associated with rusting of metals, it can also include deterioration of other material, such as rubber and plastic. Unusual cracking, softening, swelling, or breaking of these materials may be a corrosion problem.

All units must adhere to their specific corrosion maintenance plan. At a minimum, equipment should be inspected for corrosion on a quarterly basis (monthly if equipment is operated/stored in a high salt air environment). If corrosion is discovered, consult your unit/installation corrosion control manager to schedule repair. It is important that any corrosion problem with the FPU be reported so that the problem can be corrected and improvements can be made to prevent the problem in the future.

**PREPARATION FOR STORAGE OR SHIPMENT**

All preventative maintenance checks and services, chapter 4 WP 0012 00 and 0013 00, should be performed on the systems and their components prior to any storage or shipment.

**RECEIVING THE SYSTEM INVENTORY****Unpacking and Inventory of System Components upon Initial Receipt**

With the System containers downloaded, check the equipment against the packing list. Report any discrepancy to your supervisor.

**END OF WORK PACKAGE**

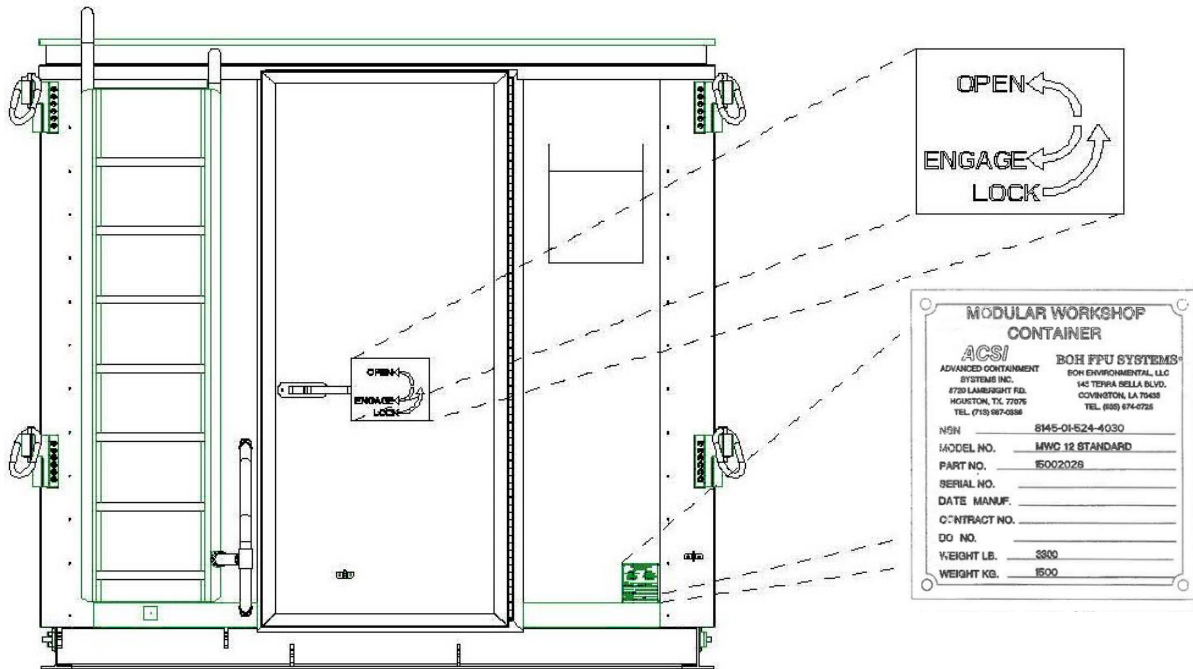


INTRODUCTORY INFORMATION WITH THEORY OF OPERATION

FPU® SYSTEMS OPERATION MANUAL  
 (INCLUDING REPAIR PARTS & SPECIAL TOOL LIST)  
 BOH Modular Workshop Container (MWC)  
 BOH FPU Field Pack-up Units

EQUIPMENT DATA LABELS, IDENTIFICATIONS AND MARKINGS

MWC DATA PLATE

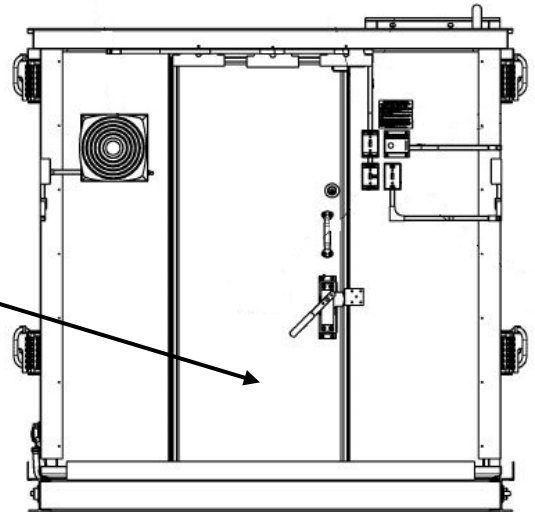


The MWC Data plate is located just to the right of the door.  
 The doors handle operation plate is located at the center of the door.

MWC Vault Data Plate

MWC SECURITY VAULT	
<b>BOH FPU SYSTEMS</b>	
BOH ENVIRONMENTAL, LLC 143 TERRA BELLA BLVD COVINGTON, LA 70433 TEL. (985) 674-0725	
NSN:	_____
MODEL NO.	SECURITY VAULT
PART NO.	15525102
SERIAL NO.	_____
CONTRACT NO.	_____
DO NO.	_____
DATE MANUFACTURED	_____
PATENT NO.	_____

Other Identifications and Markings



END OF WORK PACKAGE